



MINOLTA

Parts Catalog

The essentials of imaging

C-208

4972

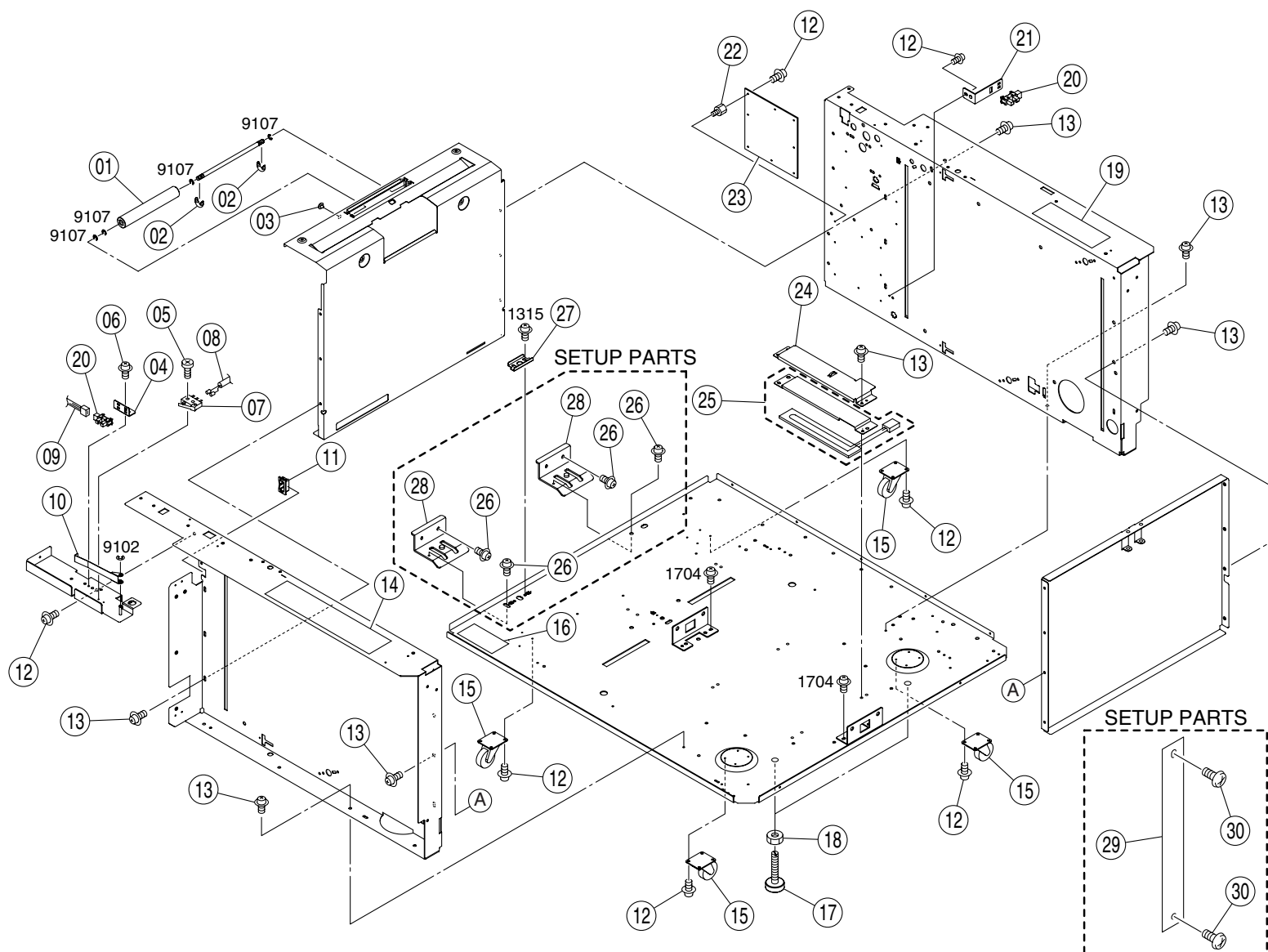
PREFACE

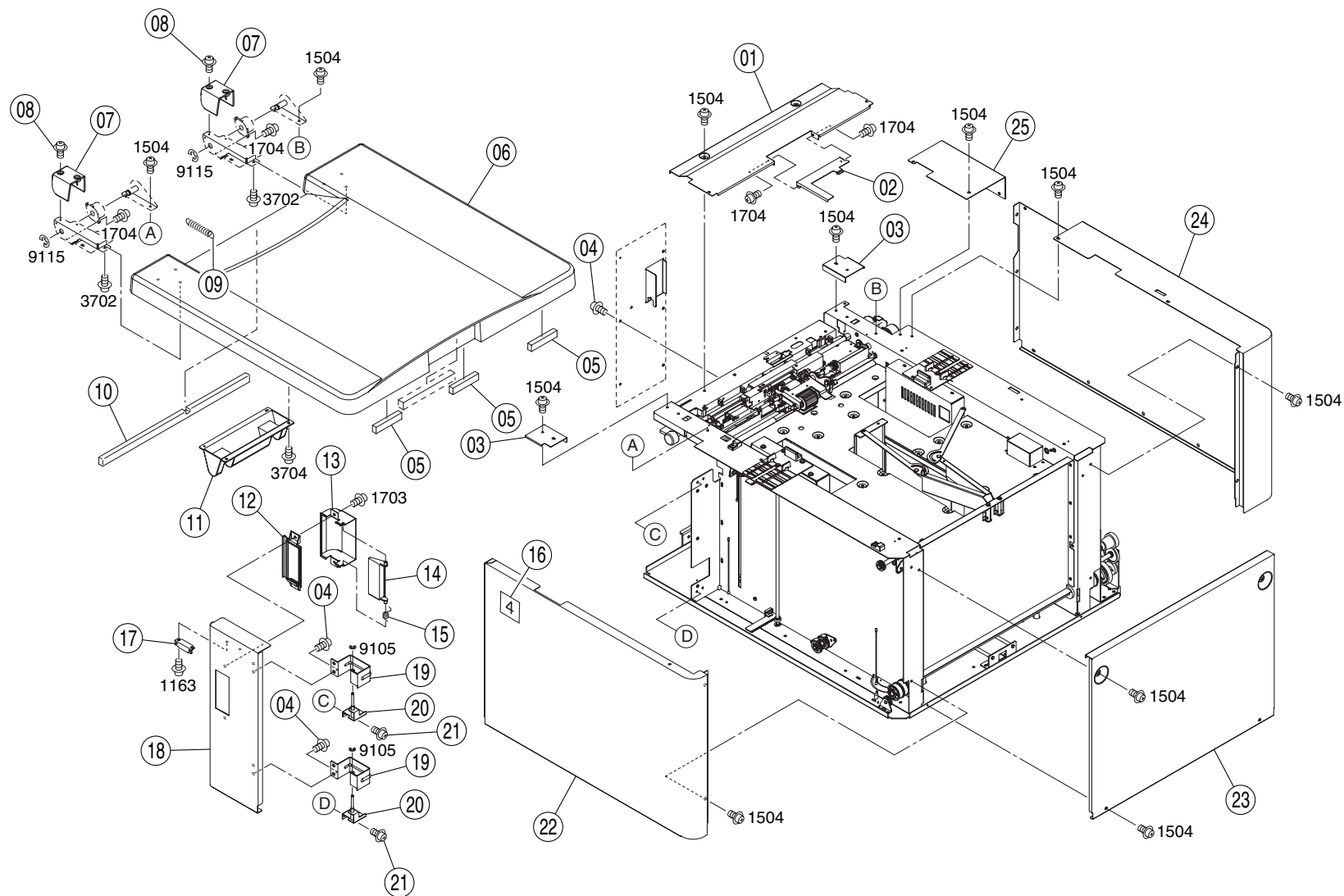
1. The part numbers listed in Parts Catalog are those which were assigned to the parts making up the machine at the time machine was originally introduced onto the market.
2. Parts whose INDEX numbers are shown white against a black background in the illustration are those to be used in only certain market areas. These part numbers are given in the lower half part of the list section. Check the SFIX No. listed in SFIX CHART on page II to find which part number is applicable to your own area.
3. Parts whose INDEX numbers are shown black against a white background in the illustration are those to be used in all market areas. These parts are listed on the upper half part of the list section.
4. If "NS" follows a part number given in the list section, it indicates that we do not keep a stock of the part. The part is not required for ordinary service jobs, either.
5. If "RP" is shown in the REC column of the list section, it indicates that the part is functionally important.
6. In the exploded views in this Parts Catalog the parts (Screws & Washes, etc...) which are indicated with a "four-digit" numbers are listed in numerical order in the section "SCREWS AND WASHERS". Please check these "four-digit" numbers with the part numbers ("ten-digit" numbers) which should be used for ordering the part.
7. All part numbers consist of "ten-digit" which should all be quoted when ordering a part. The price of parts can be obtained by referring to the "Parts Price List" which is separately issued.
8. All information contained in this Parts Catalog is subject to change.

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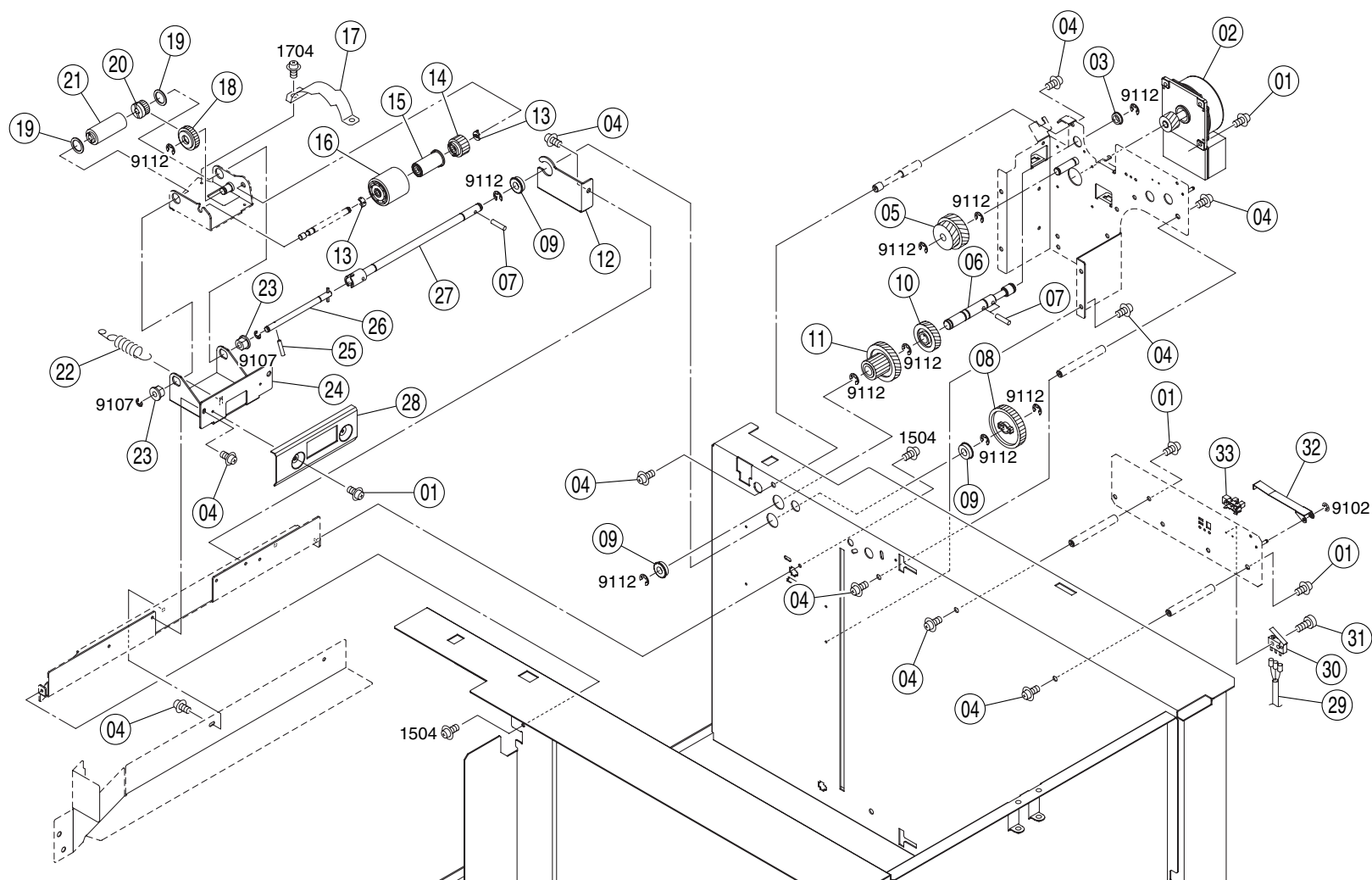
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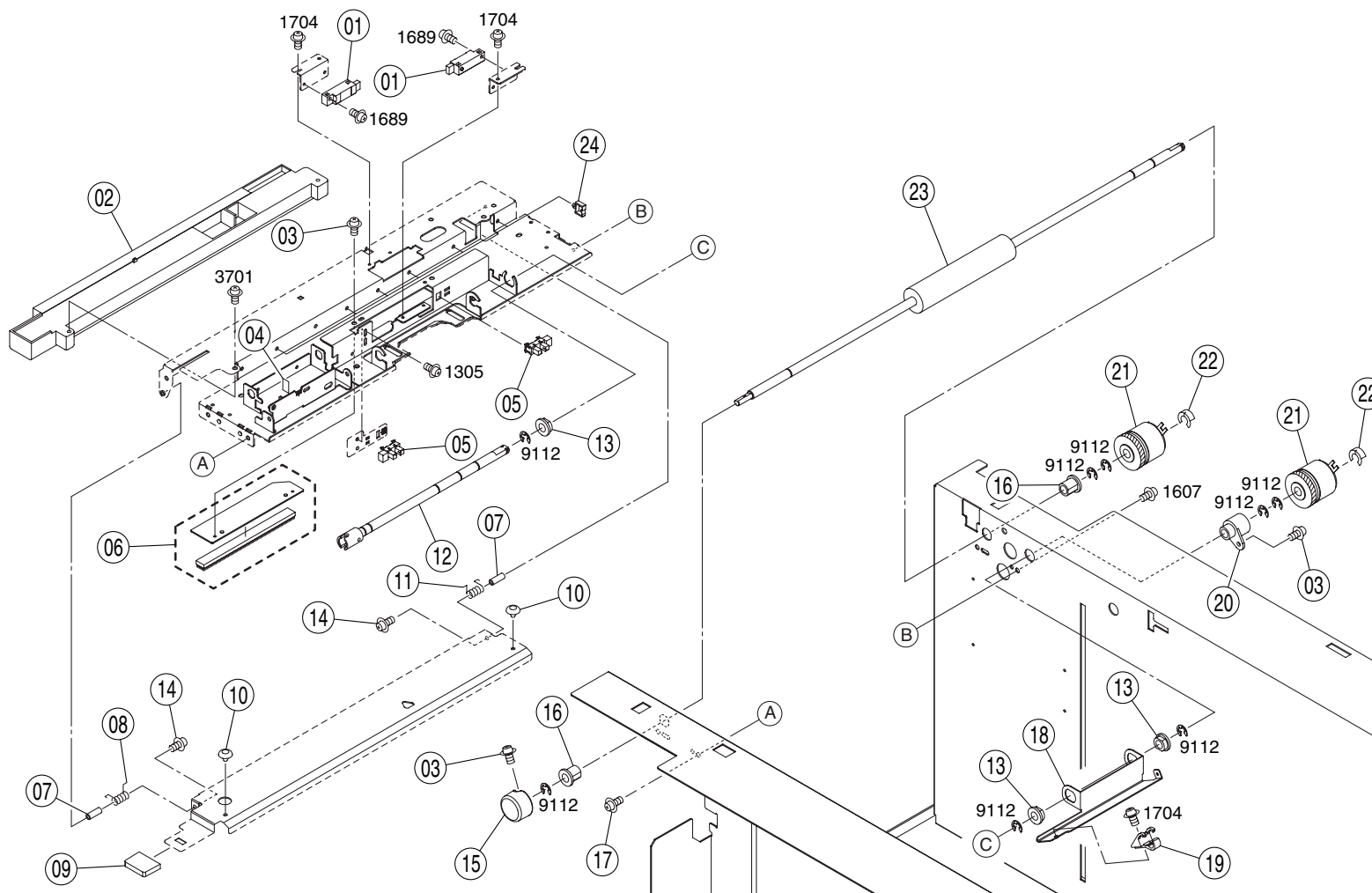




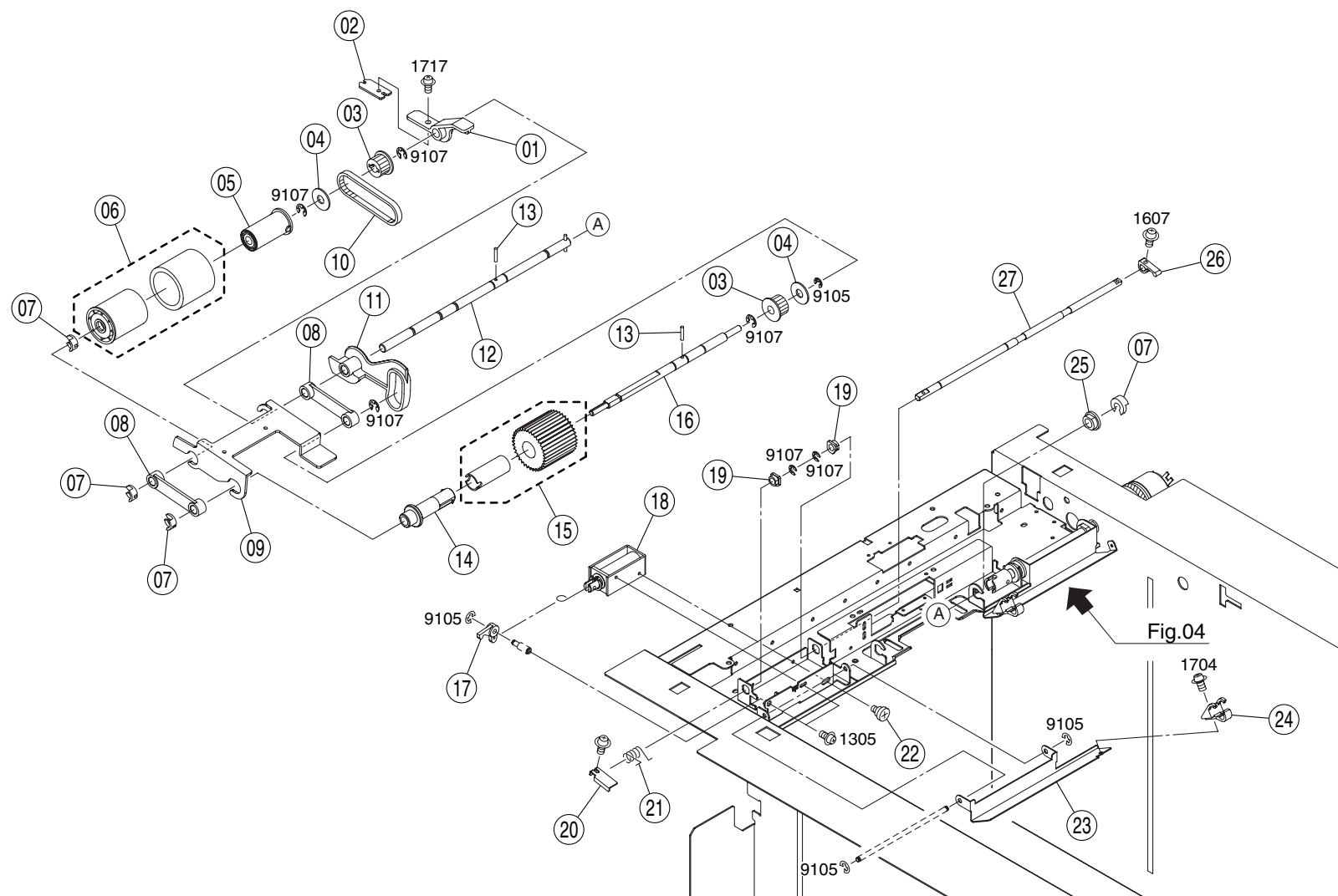
INDEX	PART NO.	PART NAME	REC	QTY	INDEX	PART NO.	PART NAME	REC	QTY
01	4972-1019-01	COVER		1	19	4014-1232-01	HINGE		2
02	4972-1020-01	COVER		1	20	4014-3143-01	HINGE		2
03	4972-1015-01	COVER		2	21	4027-1513-01	SCREW		2
04	4027-1512-01	SCREW		3	22	4972-1018-01	FRONT COVER		1
05	4014-1304-01	STOPPER PART		3	23	4972-1023-01	SIDE COVER		1
06	4972-1013-01	COVER		1	24	4972-1022-01	REAR COVER		1
07	4972-1012-01	COVER		2	25	4972-1021-01	COVER		1
08	4597-2001-01	SCREW		2					
09	4014-1305-01	TENSION SPRING		1					
10	4972-1024-01	CUSHION		1					
11	4972-1014-01	SLIDE PLATE		1					
12	4014-1233-01	COVER		1					
13	4972-1016-01	COVER		1					
14	4014-1234-01	HANDLE		1					
15	4014-1235-01	TORSION SPRING		1					
16	4972-1063-01	LABEL		1					
17	4014-1008-01	MAGNET CATCH		1					
18	4972-1017-01	DOOR		1					
INDEX	PART NO.	PART NAME	REC	QTY	SFIX				



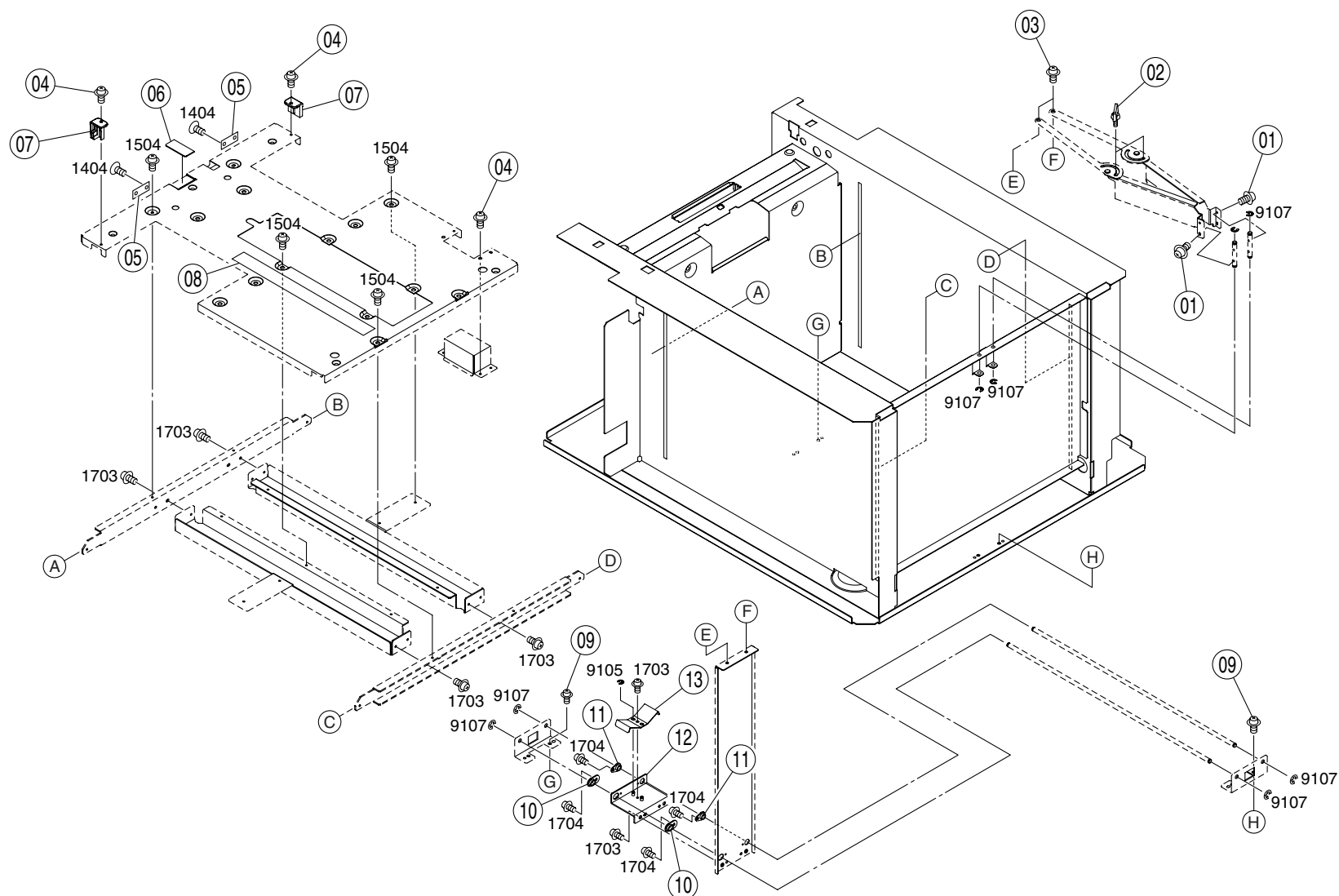
INDEX	PART NO.	PART NAME	REC	QTY	INDEX	PART NO.	PART NAME	REC	QTY
01	4027-1512-01	SCREW		8	19	4014-1579-01	SPACER		2
02	4024-2025-02	DC BRUSHLESS MOTOR		1	20	4014-2264-01	GEAR 14T		1
03	4014-1624-01	BALL BEARING		1	21	4024-2062-01	TORQUE LIMITTER		1
04	4027-1513-01	SCREW		12	22	4014-1954-01	TENSION SPRING		1
05	4593-2011-01	GEAR		1	23	4014-1001-01	BUSHING		2
06	4972-1028-01	SHAFT		1	24	4027-1102-01	BRACKET		1
07	4024-3038-01	PIN		2	25	4014-1030-01	PIN		1
08	4014-2262-01	GEAR 60T		1	26	4972-1026-01	SHAFT		1
09	4014-1780-01	BUSHING		3	27	4014-3145-01	SHAFT		1
10	4593-2013-01	GEAR		1	28	4972-1027-01	GUIDE PLATE		1
11	4593-2012-01	GEAR		1	29	4972-1066-01	NS WIRE HARNESS ASSY		1
12	4027-1111-01	BRACKET		1	30	4014-1301-01	SWITCH INTERLOCK		1
13	4014-1729-01	STOPPER RING		2	31	4593-2001-01	SCREW		1
14	4014-2273-01	GEAR 19T		1	32	4014-1242-01	ACTUATOR		1
15	4014-1769-01	ROLLER REVERSING		1	33	4014-1023-01	PHOTO INTERRUPTER TOPCOVER		1
16	4014-3028-01	ROLLER ASSY FEED	RP	1					
17	4972-1025-01	COVER		1					
18	4014-2266-01	GEAR 24T		1					
INDEX	PART NO.	PART NAME	REC	QTY	SFIX				



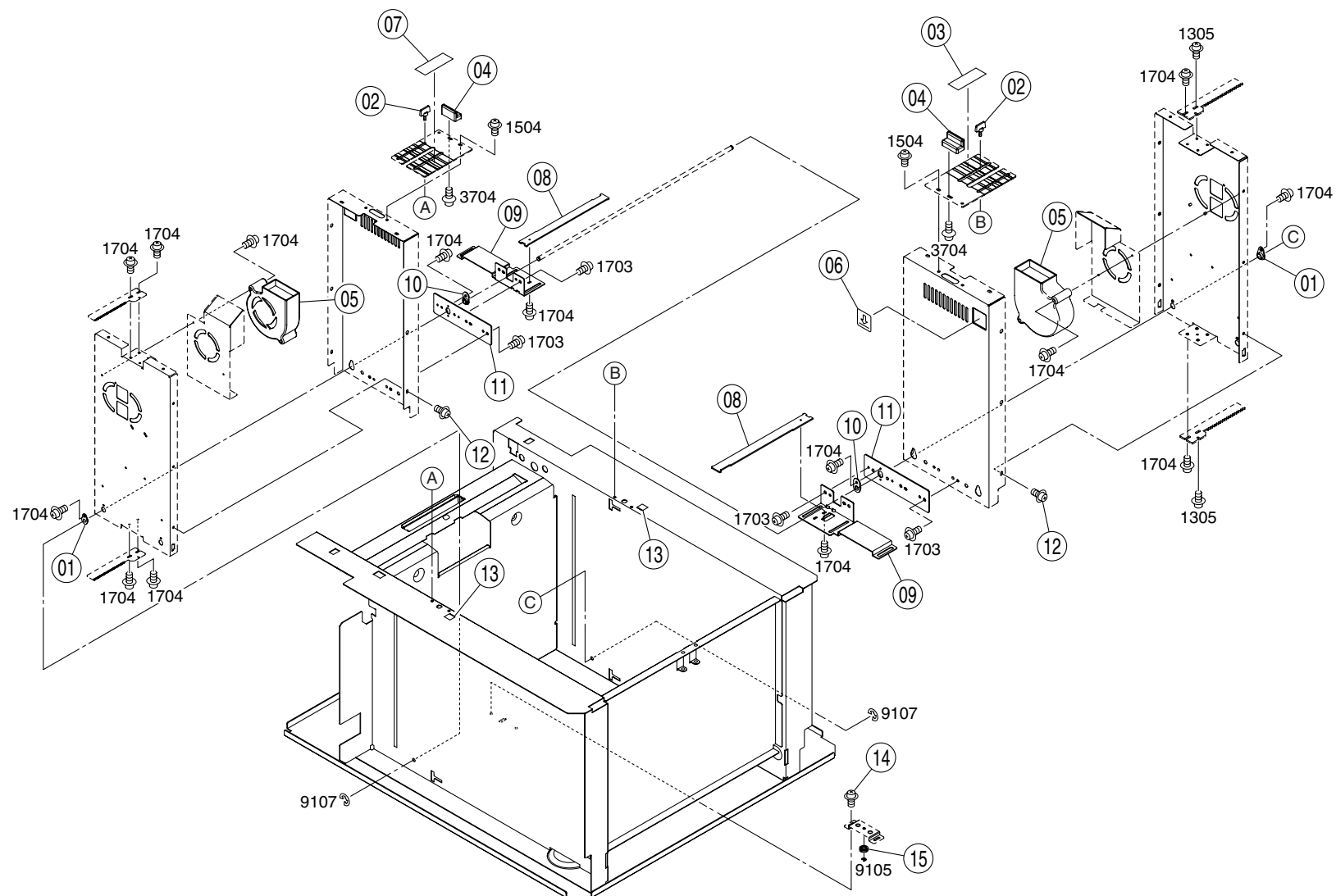
INDEX	PART NO.	PART NAME	REC	QTY	INDEX	PART NO.	PART NAME	REC	QTY
01	4024-2099-01	PHOTO INTERRUPTER CONVEYANCE		2	19	4014-1582-01	HOLDER		1
02	4014-3247-01	PHOTO INTERRUPTER PAPER CORRECT		1	20	4014-2012-01	BUSHING		1
03	4027-1512-01	SCREW		3	21	4024-1028-01	PAPER FEED DRIVING CLUT	RP	2
04	4014-1994-01	SHEET		1	22	4014-1995-01	SHAFT STOPPER		2
05	4014-1023-01	PHOTO INTERRUPTER		2	23	4972-1032-01	ROLLER CONVEYANCE		1
06	4972-1030-01	CLEANER PAD ASSY	RP	1	24	4014-4059-01	WIRING SADDLE		5
07	4014-1602-01	COLLAR		2					
08	4014-1552-01	TORSION SPRING		1					
09	4972-1031-01	LEVER		1					
10	4014-1237-01	STOPPER RUBBER		2					
11	4014-1551-01	TORSION SPRING		1					
12	4014-3146-01	SHAFT		1					
13	4014-1026-01	BUSHING		3					
14	4014-4019-01	SCREW		2					
15	4970-1027-01	KNOB		1					
16	4014-2173-01	BUSHING		2					
17	4027-1513-01	SCREW		1					
18	4014-1549-01	GUIDE PLATE		1					
INDEX	PART NO.	PART NAME	REC	QTY	SFIX				



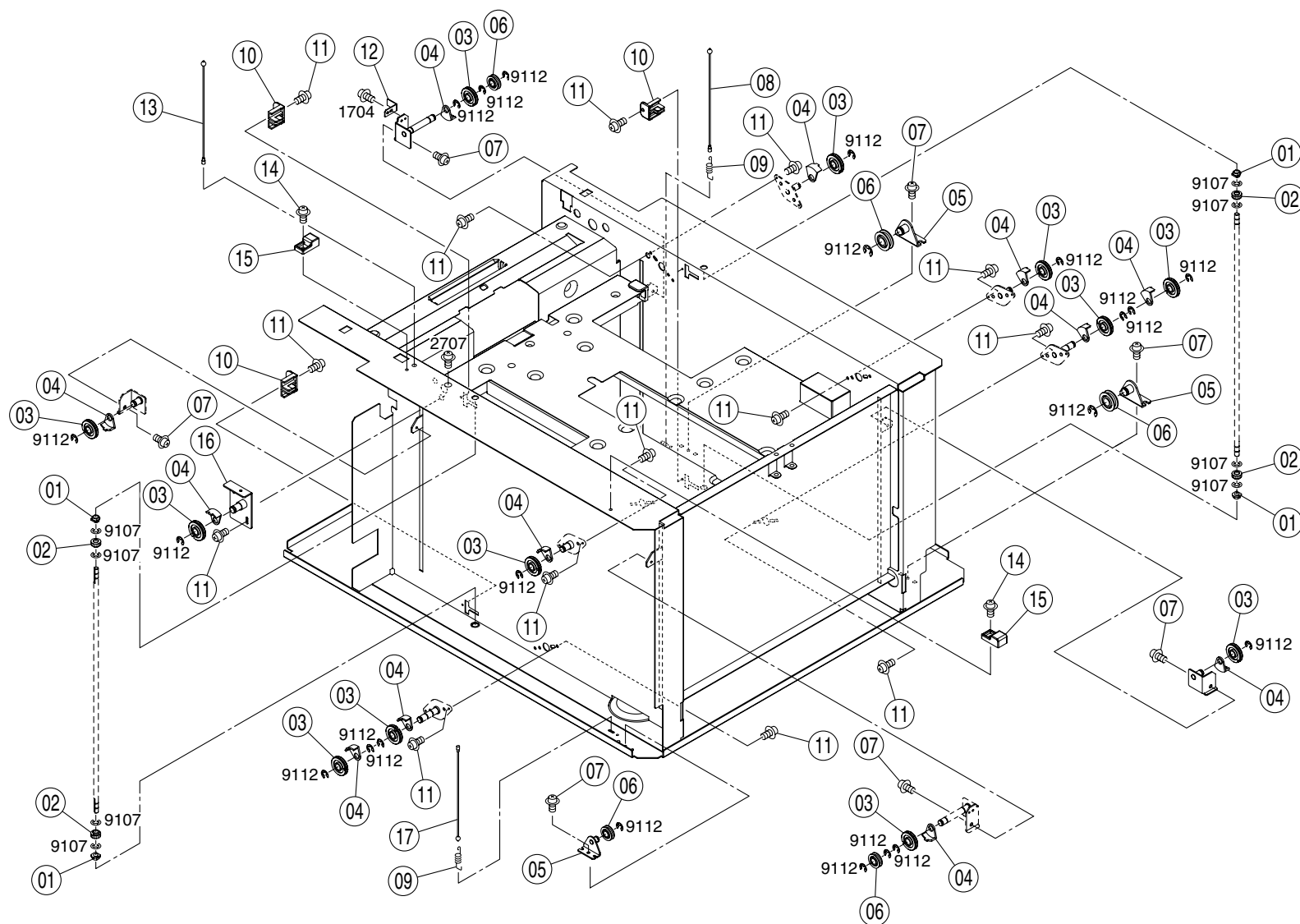
INDEX	PART NO.	PART NAME	REC	QTY	INDEX	PART NO.	PART NAME	REC	QTY
01	4014-1952-01	LIFTUP LEVER		1	19	4014-1754-01	BUSHING		2
02	4014-1980-01	PLATE		1	20	4014-1553-01	PLATE		1
03	4014-1009-01	PULLEY		2	21	4014-1550-01	TORSION SPRING		1
04	4014-1572-01	WASHER		2	22	4014-1997-01	POSITIONING SCREW		1
05	4014-1947-01	ROLLER MULTI-FEED		1	23	4014-1548-01	GUIDE PLATE		1
06	4014-3028-01	ROLLER ASSY TAKE-UP	RP	1	24	4014-1582-01	HOLDER		1
07	4014-1729-01	STOPPER RING		4	25	4014-1308-01	BUSHING		1
08	4014-1953-01	HOLD PLATE		2	26	4014-1959-01	LEVER		1
09	4972-1033-01	HOLDING PLATE		1	27	4972-1035-01	SHAFT		1
10	4014-1694-01	BELT		1					
11	4014-1982-01	ACTUATOR		1					
12	4014-7041-01 NS	SHAFT		1					
13	4014-1735-01	PIN		2					
14	4014-1946-01	ROLLER MULTI-FEED		1					
15	4014-3029-01	ROLLER ASSY TAKE-UP	RP	1					
16	4014-7038-01 NS	SHAFT		1					
17	4014-1583-01	LEVER		1					
18	4014-3221-01	SOLENOID ASSY		1					
INDEX	PART NO.	PART NAME	REC	QTY	SFIX				



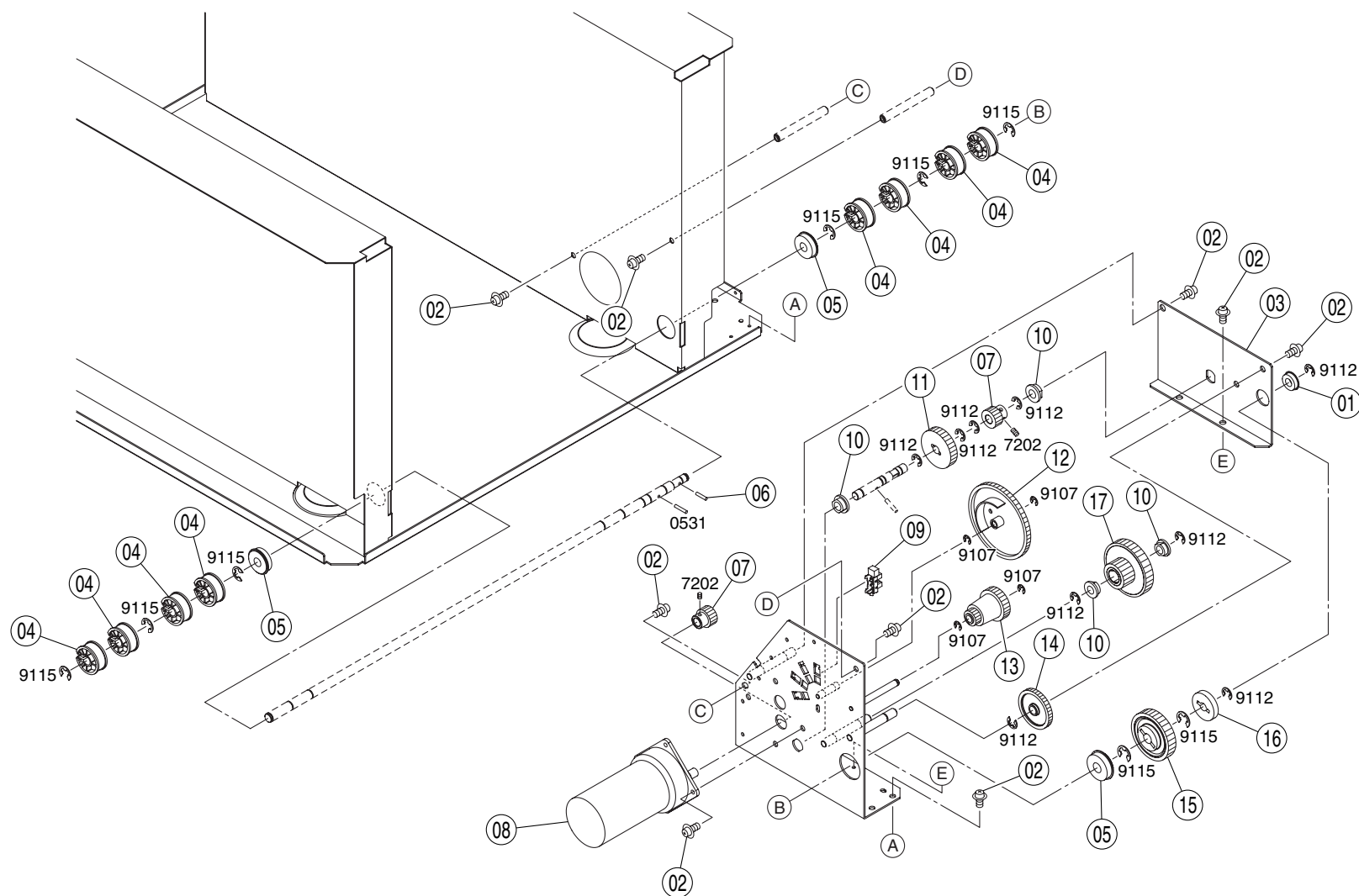
INDEX	PART NO.	PART NAME	REC	QTY	INDEX	PART NO.	PART NAME	REC	QTY
01	4027-1512-01	SCREW		2					
02	4972-1037-01	SCREW		2					
03	4024-2355-01	SHOULDER SCREW		2					
04	4597-2001-01	SCREW		6					
05	4014-1015-01	SPACER PLATE		2					
06	4969-1436-01	FRICTION SHEET		1					
07	4014-1559-01	HOLDER		2					
08	4972-1038-01	NS LABEL		1					
09	4027-1513-01	SCREW		4					
10	4014-1186-01	HOLDER		2					
11	4014-1185-01	HOLDER		2					
12	4972-1036-01	NS SLIDE PLATE		1					
13	4592-2003-01	LOCKING PLATE		1					
		PAPER POSITION							
INDEX	PART NO.	PART NAME	REC	QTY	SFIX				



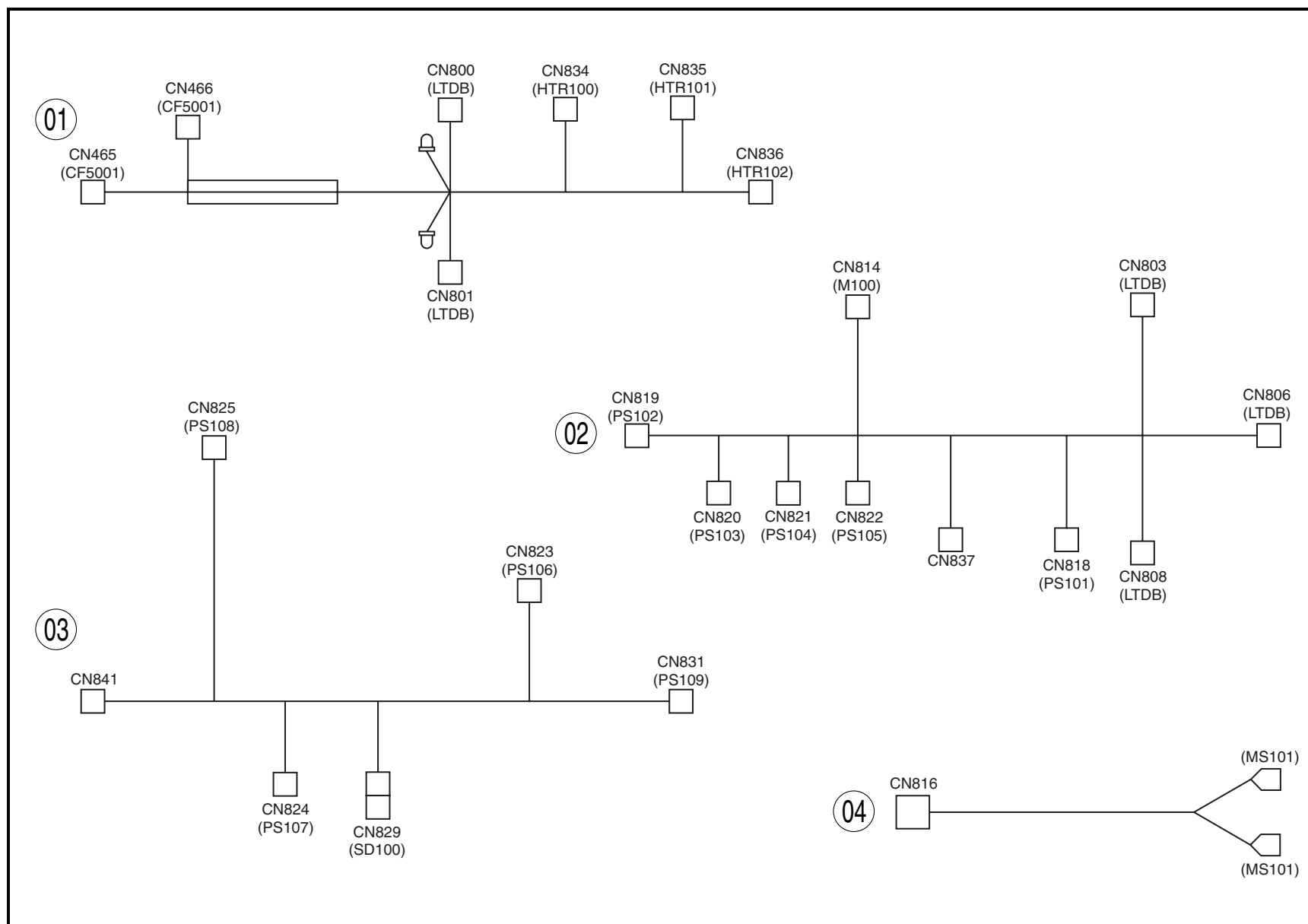
INDEX	PART NO.	PART NAME	REC	QTY	INDEX	PART NO.	PART NAME	REC	QTY
01	4014-1185-01	HOLDER		2					
02	4972-1037-01	SCREW		4					
03	4972-1044-01	NS LABEL PAPER POSITION		1					
04	4972-1040-01	LCT GUIDE KNOB		2					
05	4969-1720-01	FAN MOTOR COOL		2					
06	4972-1039-01	SEAL		1					
07	4972-1043-01	NS LABEL PAPER POSITION		1					
08	4014-1649-01	RACK GEAR		2					
09	4972-1042-01	SET PLATE		2					
10	4014-1186-01	HOLDER		2					
11	4972-1041-01	SET PLATE		2					
12	4972-1045-01	SCREW		12					
13	4972-1064-01	NS LABEL SIDE POSITION		2					
14	4027-1512-01	SCREW		1					
15	4014-1651-01	GEAR 14T		1					
INDEX	PART NO.	PART NAME	REC	QTY	SFIX				



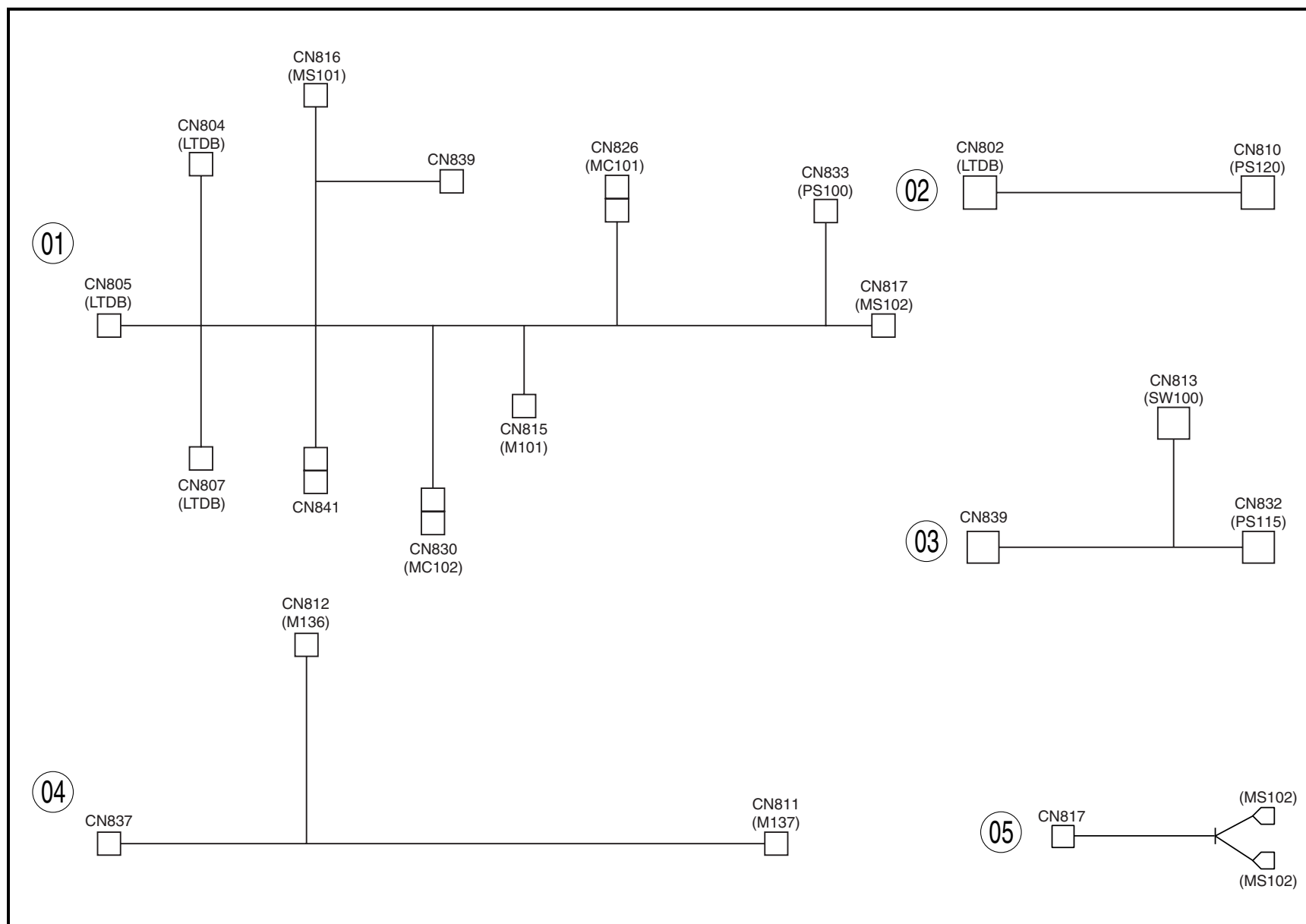
INDEX	PART NO.	PART NAME	REC	QTY	INDEX	PART NO.	PART NAME	REC	QTY
01	4014-1754-01	BUSHING		4					
02	4972-1049-01	GEAR 14T		4					
03	4014-1584-01	PULLEY		12					
04	4014-1585-01	HOLDER		12					
05	4592-2012-01	BRACKET		3					
06	4014-1592-01	WIRE PULLEY		5					
07	4027-1513-01	SCREW		7					
08	4972-1050-01	WIRE		1					
09	4972-1052-01	TENSION SPRING		2					
10	4014-1559-01	HOLDER		3					
11	4027-1512-01	SCREW		14					
12	4014-2025-01	PLATE		1					
13	4972-1048-01	WIRE		1					
14	4597-2001-01	SCREW		2					
15	4972-1047-01	COVER		2					
16	4972-1065-01	BRACKET		1					
17	4972-1051-01	WIRE		1					
INDEX	PART NO.	PART NAME	REC	QTY	SFIX				














INDEX	PART NO.	PART NAME	REC	QTY	INDEX	PART NO.	PART NAME	REC	QTY
01	4014-1780-01	BUSHING		1					
02	4027-1513-01	SCREW		14					
03	4972-1053-01	NS BRACKET		1					
04	4014-1540-01	PULLEY		8					
05	4014-1012-01	BALL BEARING		3					
06	4024-3038-01	PIN		1					
07	4014-2513-01	GEAR		2					
08	4014-2519-01	MOTOR		1					
09	4014-1023-01	PHOTO INTERRUPTER		4					
10	4014-1026-01	BUSHING		4					
11	4014-1634-01	GEAR		1					
12	4014-1560-01	GEAR 92T		1					
13	4014-2518-01	GEAR		1					
14	4014-2520-01	GEAR		1					
15	4014-1292-01	GEAR 30T		1					
16	4014-2517-01	GEAR		1					
17	4014-1291-01	GEAR 52/15T		1					
		P.F.UNIT NEAR EMPTY							
INDEX	PART NO.	PART NAME	REC	QTY	SFIX				



INDEX	PART NO.		PART NAME	REC	QTY	INDEX	PART NO.	PART NAME	REC	QTY
01	4972-1054-01	NS	WIRE HARNESS ASSY		1					
02	4972-1055-01	NS	WIRE HARNESS ASSY		1					
03	4972-1056-01	NS	WIRE HARNESS ASSY		1					
04	4972-1003-01	NS	WIRE HARNESS ASSY		1					
INDEX	PART NO.	PART NAME			REC	QTY	SFIX			



INDEX	PART NO.		PART NAME	REC	QTY	INDEX	PART NO.	PART NAME	REC	QTY
01	4972-1057-01	NS	WIRE HARNESS ASSY		1					
02	4972-1058-01	NS	WIRE HARNESS ASSY		1					
03	4972-1002-01	NS	WIRE HARNESS ASSY		1					
04	4972-1059-01	NS	WIRE HARNESS ASSY		1					
05	4972-1066-01	NS	WIRE HARNESS ASSY		1					
INDEX	PART NO.	PART NAME			REC	QTY	SFIX			

INDEX	PART NO.	PART NAME	ILLUST	INDEX	PART NO.	PART NAME	ILLUST	INDEX	PART NO.	PART NAME	ILLUST
0531	9752-3018-50	PIN									
1163	9642-0406-13	SCREW									
1305 1315	9646-0306-13 9646-0406-13	SCREW									
1404	9648-0306-13	SCREW									
1504	9652-0406-01	SCREW									
1607 1689	9654-0306-13 9654-0310-13	SCREW									
1703 1704 1717	9737-0406-13 9737-0306-13 9737-0304-13	SCREW									
2707	9654-0412-13	SCREW									
3701 3702 3704	9739-0408-13 9739-0410-13 9739-0308-13	TAPPING SCREW									
7202	9686-0404-08	SET SCREW									
9102 9105 9107 9112 9115	9721-0200-01 9721-0300-01 9721-0400-01 9721-0600-01 9721-0800-01	RETAINING RING									

PART NO.	FIG.	INDEX	QTY		PART NO.	FIG.	INDEX	QTY		PART NO.	FIG.	INDEX	QTY		PART NO.	FIG.	INDEX	QTY	
4014-1001-01	03	23	2		4014-1982-01	05	11	1		4969-1436-01	06	06	1						
4014-1008-01	02	17	1		4014-1994-01	04	04	1		4969-1720-01	07	05	2						
4014-1009-01	05	03	2		4014-1995-01	04	22	2		4970-1027-01	04	15	1						
4014-1012-01	09	05	3		4014-1997-01	05	22	1		4972-1001-01	01	04	1						
4014-1015-01	06	05	2		4014-2012-01	04	20	1		4972-1002-01	01	09	1						
4014-1023-01	01	20	2		4014-2025-01	08	12	1		4972-1002-01	11	03	1						
4014-1023-01	03	33	1		4014-2049-01	01	02	2		4972-1003-01	01	08	1						
4014-1023-01	04	05	2		4014-2173-01	04	16	2		4972-1003-01	10	04	1						
4014-1023-01	09	09	4		4014-2262-01	03	08	1		4972-1004-01	01	27	1						
4014-1026-01	04	13	3		4014-2264-01	03	20	1		4972-1005-01	01	23	1						
4014-1026-01	09	10	4		4014-2266-01	03	18	1		4972-1006-01	01	21	1						
4014-1030-01	03	25	1		4014-2273-01	03	14	1		4972-1007-01	01	16	1						
4014-1185-01	06	11	2		4014-2513-01	09	07	2		4972-1008-01	01	19	1						
4014-1185-01	07	01	2		4014-2517-01	09	16	1		4972-1009-01	01	14	1						
4014-1186-01	06	10	2		4014-2518-01	09	13	1		4972-1010-01	01	05	1						
4014-1186-01	07	10	2		4014-2519-01	09	08	1		4972-1011-01	01	06	1						
4014-1232-01	02	19	2		4014-2520-01	09	14	1		4972-1012-01	02	07	2						
4014-1233-01	02	12	1		4014-3028-01	03	16	1		4972-1013-01	02	06	1						
4014-1234-01	02	14	1		4014-3028-01	05	06	1		4972-1014-01	02	11	1						
4014-1235-01	02	15	1		4014-3029-01	05	15	1		4972-1015-01	02	03	2						
4014-1237-01	01	03	1		4014-3143-01	02	20	2		4972-1016-01	02	13	1						
4014-1237-01	04	10	2		4014-3145-01	03	27	1		4972-1017-01	02	18	1						
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4014-1242-01	03	32	1		4014-3221-01	05	18	1		4972-1019-01	02	01	1						
4014-1291-01	09	17	1		4014-3247-01	04	02	1		4972-1020-01	02	02	1						
4014-1292-01	09	15	1		4014-4001-01	01	30	2		4972-1021-01	02	25	1						
4014-1301-01	01	07	1		4014-4019-01	04	14	2		4972-1022-01	02	24	1						
4014-1301-01	03	30	1		4014-4029-01	01	18	2		4972-1023-01	02	23	1						
4014-1304-01	02	05	3		4014-4054-01	01	11	1		4972-1024-01	02	10	1						
4014-1305-01	02	09	1		4014-4059-01	04	24	5		4972-1025-01	03	17	1						
4014-1308-01	05	25	1		4014-7038-01	05	16	1		4972-1026-01	03	26	1						
4014-1540-01	09	04	8		4014-7041-01	05	12	1		4972-1027-01	03	28	1						
4014-1548-01	05	23	1		4024-1028-01	04	21	2		4972-1028-01	03	06	1						
4014-1549-01	04	18	1		4024-2025-02	03	02	1		4972-1030-01	04	06	1						
4014-1550-01	05	21	1		4024-2053-01	01	25	3		4972-1031-01	04	09	1						
4014-1551-01	04	11	1		4024-2062-01	03	21	1		4972-1032-01	04	23	1						
4014-1552-01	04	08	1		4024-2099-01	04	01	2		4972-1033-01	05	09	1						
4014-1553-01	05	20	1		4024-2355-01	06	03	2		4972-1035-01	05	27	1						
4014-1559-01	06	07	2		4024-3024-01	01	26	6		4972-1036-01	06	12	1						
4014-1559-01	08	10	3		4024-3038-01	03	07	2		4972-1037-01	06	02	2						
4014-1560-01	09	12	1		4024-3038-01	09	06	1		4972-1037-01	07	02	4						
4014-1572-01	05	04	2		4027-1102-01	03	24	1		4972-1038-01	06	08	1						
4014-1579-01	03	19	2		4027-1111-01	03	12	1		4972-1039-01	07	06	1						
4014-1582-01	04	19	1		4027-1326-01	01	01	1		4972-1040-01	07	04	2						
4014-1582-01	05	24	1		4027-1331-01	01	24	1		4972-1041-01	07	11	2						
4014-1583-01	05	17	1		4027-1512-01	01	12	14		4972-1042-01	07	09	2						
4014-1584-01	08	03	12		4027-1512-01	02	04	3		4972-1043-01	07	07	1						
4014-1585-01	08	04	12		4027-1512-01	03	01	8		4972-1044-01	07	03	1						
4014-1592-01	08	06	5		4027-1512-01	04	03	3		4972-1045-01	07	12	12						
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4014-1634-01	09	11	1		4027-1512-01	08	11	14		4972-1049-01	08	02	4						
4014-1649-01	07	08	2		4027-1513-01	01	13	9		4972-1050-01	08	08	1						
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4014-1947-01	05	05	1		4593-2011-01	03	05	1		4972-1062-01	01	22	8						
4014-1952-01	05	01	1		4593-2012-01	03	11	1		4972-1063-01	02	16	1						
4014-1953-01	05	08	2		4593-2013-01	03	10	1		4972-1064-01	07	13	2						
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4014-1980-01	05	02	1		4597-2001-01	08	14	2		4972-1066-01	11	05	1						



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